

HAAS
+
SOHN

HSP 6 Rueda PGI

Equipment sheet
Pellet stove

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0546532811400I

Introduction

We thank you very much for purchasing our product!

The description of the heating device will inform you in detail about the design, technical specification and operation of the heating device. We recommend you to acquaint yourselves closely with these data. In this way, you will avoid possible faults during the proper assembly and operation.

You will find detailed conditions of installation and operation in General Manual of Operation (included in the scope of the delivery).

Notes in the text

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Of utmost importance there are the notes entitled **WARNING**. The notes entitled **WARNING** advise you on **serious danger of damage to the heating device or of an injury**.



The note entitled **Notice** advises you on possible damage to your heating device.



The note entitled **Important** calls your attention to the information important for the operation of your heating device.



The note itself calls your attention to the information important for the operation of your heating device in general.

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Important Information from Manufacturer!



IMPORTANT

Please, observe the following instructions:

Quality of wood pellets:

Depending on the manufacturer, there are light, dark, shorter or longer pellets. **Even deliveries from one supplier may contain different qualities.** Standards for wood pellets are constantly tightened, but: The wood remains wood and has its peculiarities in terms of ash and slag.

Cleaning:

Once you find ash and slag deposits in the cold combustion chamber, you must clean it. **See Chapter 4 and 5.** If you fail to do it, the layer will increase and the stove will no longer be able to self-ignite properly.

The pellets may accumulate in the combustion chamber. In the extreme case, the pellets can accumulate up to their filling chute. Possible consequences could result in their bursting in the flame and burning in the pellet container. **It would destroy your stove, which is not covered by the warranty.**

To ensure maximum service life and trouble-free operation:

Read the installation and operating instructions carefully and completely. We recommend keeping it if required in future.

1. Enhanced daily control according to the instructions should be carried out on each new supply of pellets or if the stove has been shut down for a longer period of time – e.g. summer season.

2. Recommendations:

Consign the first installation and their first cleaning and inspection to one of our contracted professional service organizations. Their employees are professionally trained and have the knowledge needed to install your new pellet stove safely, put it into operation and carry out its maintenance. They will personally familiarize you with the rules of its use and maintenance and will show you the stove in practice.

Keep in mind that in the event of any malfunctions due to improper installation, operation or maintenance, your warranty claims will be lost.

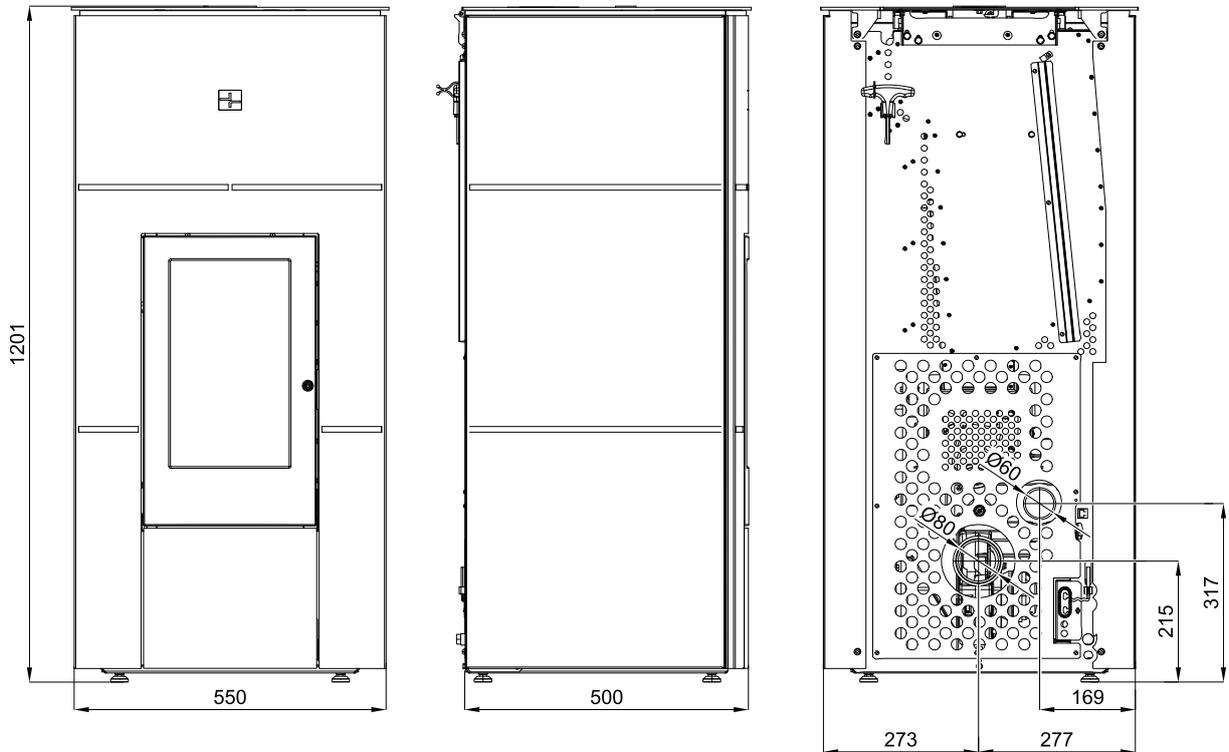
1. Technical data

	HSP 6 Rueda PGI	HSP 6 Rueda C PGI
Heat output range:	2,4 – 8,3 kW	2,4 – 8,3 kW
Nominal heat output:	8,0 kW	8,0 kW
Testing standard:	EN 14785	
Height:	1201 mm	1201 mm
Width:	550 mm	560 mm
Depth:	500 mm	513 mm
Weight:	118 kg	164 kg
Diameter of flue elbow:	80 mm	80 mm
Flue gas temperature:	206 °C	206 °C
Testing transport pressure at nominal output:	11 Pa	11 Pa
Testing transport pressure at partial output:	5 Pa	5 Pa
Min. flue draft:	5 Pa	
Max. flue draft:	15 Pa	
Flue gas flow rate in g/s	5,6 g/s	5,6 g/s
CO level in flue gas (%) (min./max.)	0,001/0,023 %	0,001/0,023 %
Efficiency:	90/95 %	90/95 %
CO level in flue gas:	<15 mg/Nm ³	<15 mg/Nm ³
NOx level in flue gas:	143 mg/Nm ³	143 mg/Nm ³
OGC level in flue gas:	<5 mg/Nm ³	<5 mg/Nm ³
Proportion of dust in flue gas:	9 mg/Nm ³	9 mg/Nm ³
Contents of storage container (pellet tank):	about 17 kg	about 32 kg
Duration of burn with one charge (min./max.):	about 10 h/30 h	about 20 h/60 h
Permitted fuel: Low-dust wood pellets	diameter: 6 mm	diameter: 6 mm
to Ö-Norm M 7135, DIN plus, EN plus-A1	length: max. 30 mm	length: max. 30 mm
Room heating capacity to Ö-Norm M 7521:	max. 230 m ³	max. 230 m ³
Electricity supply:	230 V (50 Hz)	230 V (50 Hz)
in normal operation:	max. 50 W	max. 50 W
Electric ignition (for max. 15 minutes on ignition):	max. 380 W	max. 380 W
Electronics fuses: (F3)	T 0,315 A, 250 V	T 0,315 A, 250 V
Fuses for the ignition, screw conveyor motor, induced draught, (F1)	T 3,15 A, 250 V	T 3,15 A, 250 V

2. Dimensions

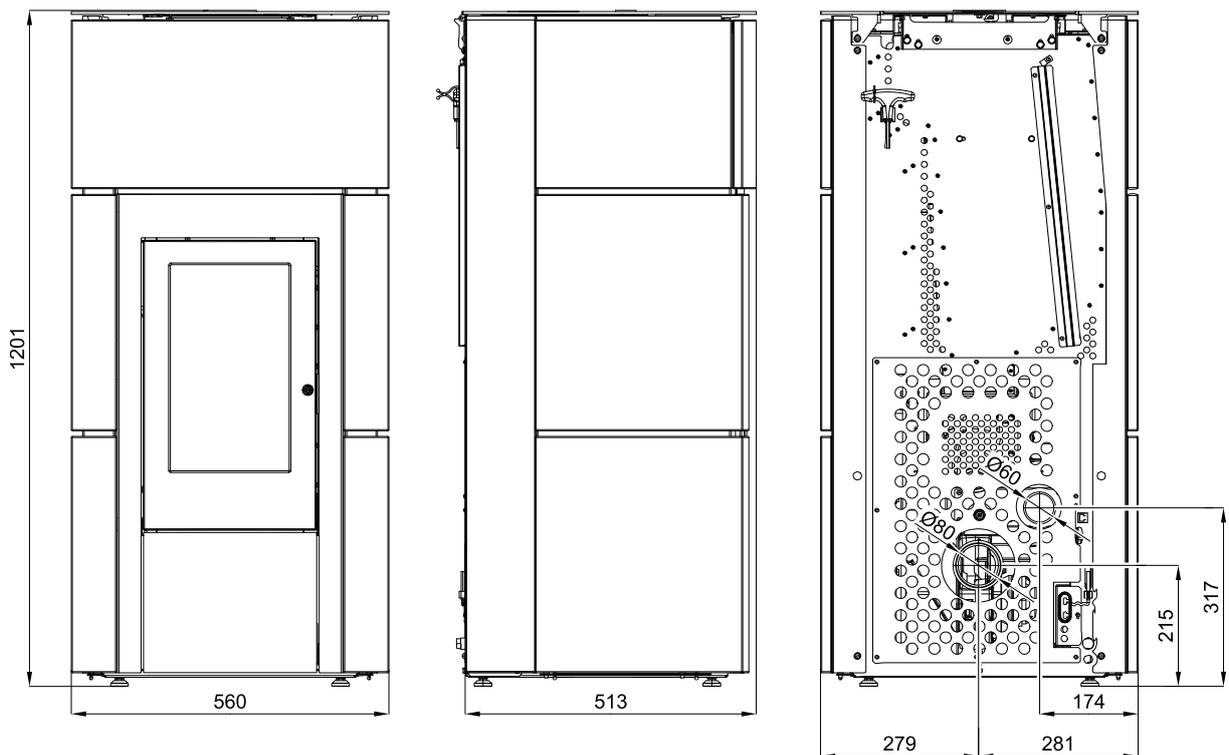
2.1. HSP 6 Rueda PGI

Dimensions



2.2. HSP 6 Rueda C PGI

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3. Pellet Stove Installation and Connection to Chimney

The pellet stoves must be connected to a separate chimney. It is not permissible to divert flue gas from other equipment to this chimney. Flue gases are fed through an 80 mm smoke duct connected to the stove smoke-flue being located on the rear side of the stoves. The smoke-flue should be fitted with a T-piece and stopper, see **fig. 1.1 - 1.3**. The smoke-flue must be made of steel or stainless steel tubes. The horizontal part of the smoke-flue must have an incline of **at least 5 % (3°)** upwards from the heater. The connection must be made in the shortest way with a maximum length of 1.5 m and max. 2 fittings (T-piece, elbow). The connection of the solid fuel heater to the chimney **must comply with the provisions of ČSN 73 4201 standard**. It is necessary to observe all requirements for the chimney body which are required by the standard.

Under the Government Decree No. 91/2010 Coll. It is necessary to revise the combustion routes:

- before the flue route is put into operation or after each chimney reconstruction
- before replacing or re-installing a fuel appliance

The inspection is carried out by a competent chimney sweep who is also a chimney inspection technician.

Informative examples of pellet stove installation and connection to chimney:

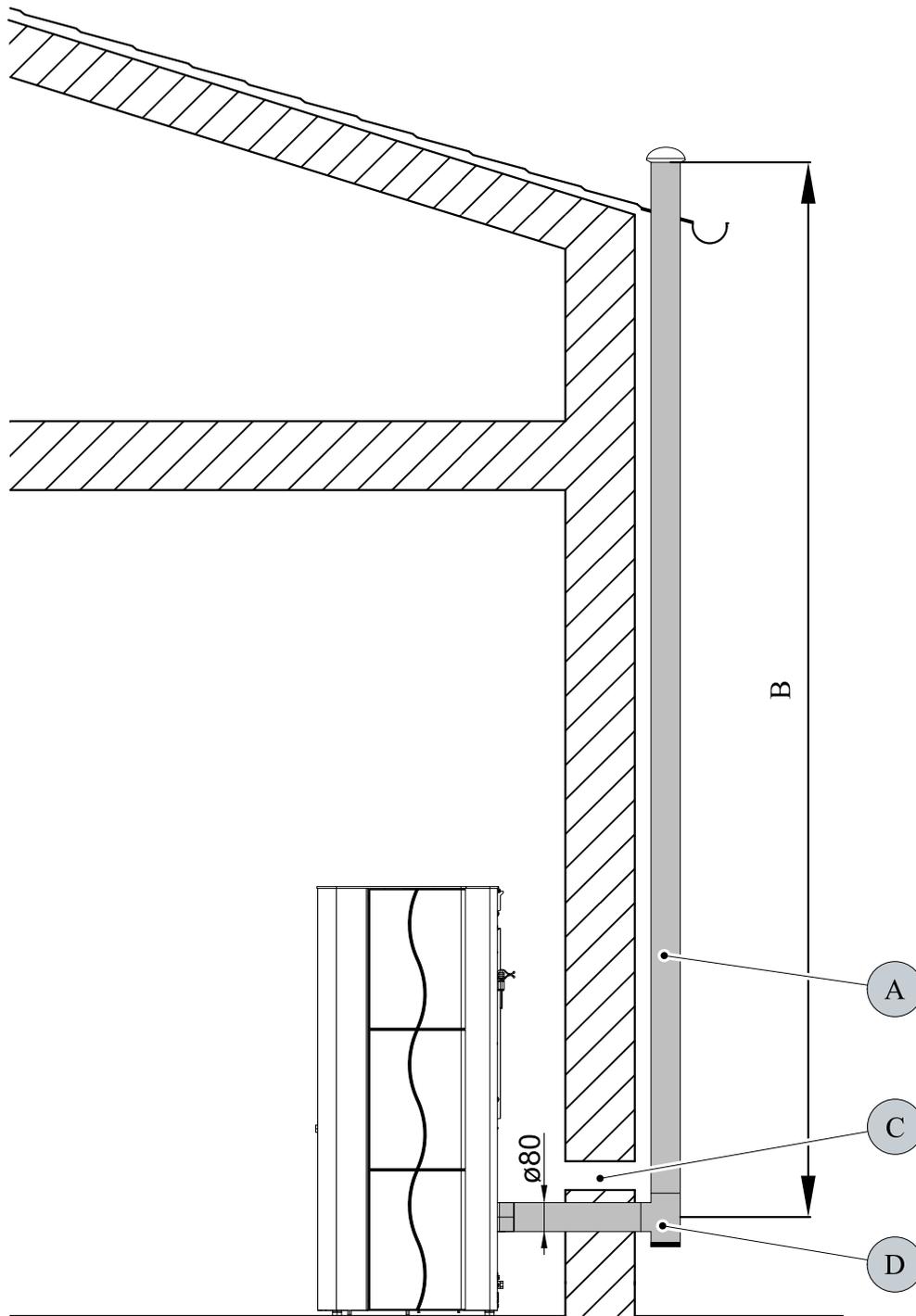


Figure 1.1: Chimney outside the building

- A) Chimney situated outside the building
- B) Effective chimney height. The chimney must be led above the roof level and fitted with thermal insulation
- C) External air inlet to the heater
- D) T-piece with stopper

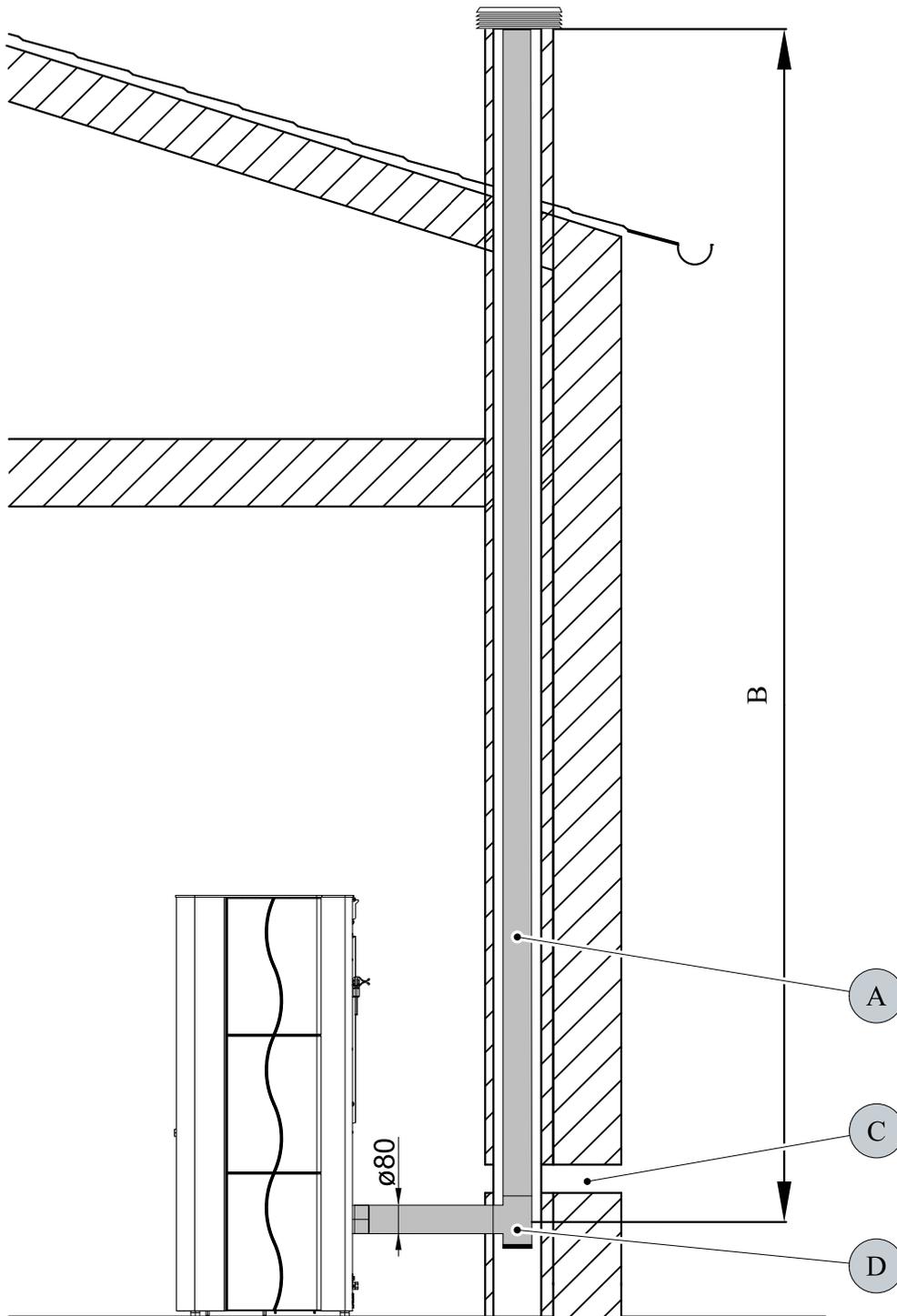


Figure 1.2: Chimney as a part of building

- A) The smoke-flue inserted into the existing chimney. Here, the possibility of cleaning is required.
- B) Effective chimney height.
- C) External air inlet to the heater
- D) T-piece with stopper

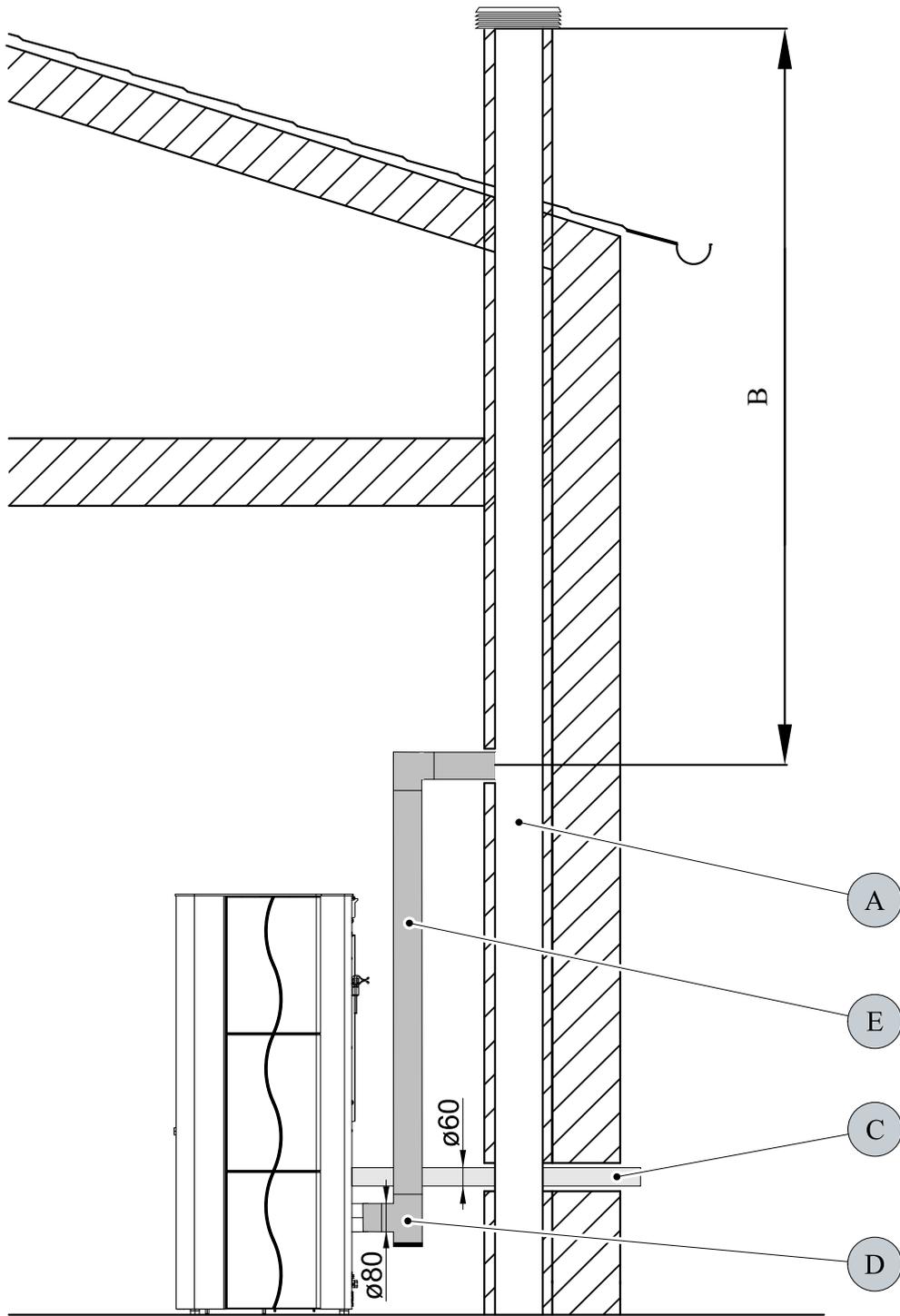


Figure 1.3: Connection to the existing chimney

- A) Existing chimney
- B) Effective chimney height.
- C) External air inlet to the heater
- D) T-piece with stopper
- E) Smoke-flue

4. Cleaning work



WARNING

Before starting any cleaning work, the stove must be cool down!

Once the cleaning work is completed, the correct operating status of the device must be re-established: Put the combustion pot in correctly, close the combustion chamber door.

4.1. Cleaning the surface

Dirt on the upper surface of the stove may be cleaned off with a damp cloth or if necessary with mild soapy water. You are advised against using corrosive cleaning agents and solvents since these might damage the surfaces.

4.2. Cleaning the glass panel

To clean the viewing panel, you must first open the stove door. Dirt on the glass panel can be removed with a glass cleaner or with a damp sponge on which you have sprinkled some of the wood ash present. (Environmentally friendly). Cleaning the glass panel may only be done with a cooled down stove in the OFF operating mode.

4.3. Clean combustion chamber “function instruction” Error F040

- The whole combustion space must be cleaned after **30-hours operation at the latest, or once a week**.
- The requirement to clean the fire-box (flickering of the display) appears during heating, in case that the cleaning interval has elapsed.
- After the fire-box has been cleaned, the error message "Clean the fire-box" will be confirmed automatically. The condition for automatic confirmation of this error message is that the fire-box door is opened for more than **60 seconds**. This time is necessary for careful cleaning of the fore-box, including the burner.
- This reset of the operating hours counter occurs even if the cleaning of the combustion chamber is performed before the 30 operating hours have run provided that the stove is in “Off” operating status and the door is open for longer than 60 seconds during cleaning.

4.4. Cleaning the combustion pot - weekly

During operation, deposits may form in the combustion pot. How quickly the combustion pot becomes dirty depends solely on fuel quality. The deposits or encrustations must be removed from time to time.



WARNING

If this is not done, the clinker will continue to accumulate. Then the device will no longer be able to ignite properly. Pellets can pile up in the combustion pot. In extreme cases, this can reach all the way back to the pellet chute. Backfire in the pellet container and smouldering in the pellet tank might possibly result.

This will destroy your device and is not covered in your guarantee.



WARNING

Cleaning the combustion pot may only be done with a cooled down stove in “OFF” operating mode. Otherwise there is a risk of burns!

- Take out the burner bowl from the stove.
- Remove the remains of ashes and slag.
- After the cleaning, mount the burner bowl back to its proper position on the burner rest.
- Re-check the proper seating of the burner bowl, in order to avoid any lack of tightness.

5. Maintenance work



WARNING

Before starting any cleaning work, the stove must be cool down! The mains plug must be pulled out of the power supply socket (always in advance)!

The frequency of maintenance in turn depends to a large extent on the pellet quality (ash content). Quality pellets have a low ash content of about 0.2-0.3%. However, if the ash content is higher (0.5% and over), the interval from maintenance to maintenance is reduced and the accumulation of ash increases by 2 or 3 times.



WARNING

Devices that are not maintained in accordance with our specifications must not be operated. Failure to observe this point will invalidate all guarantee claims.

5.1. Cleaning the flue gas passes



CAUTION

Check and clean the flue-gas ways, exhaust (flue-gas) fan and flue-gas ducts at the latest after 1000 kg of pellets have been consumed. Clean with a brush or an ash extractor.



CAUTION

After completion of the cleaning make sure that when putting back the covers, the seals are seated in the right positions. It is essential to replace defective seals.

Please perform the cleaning in two steps:

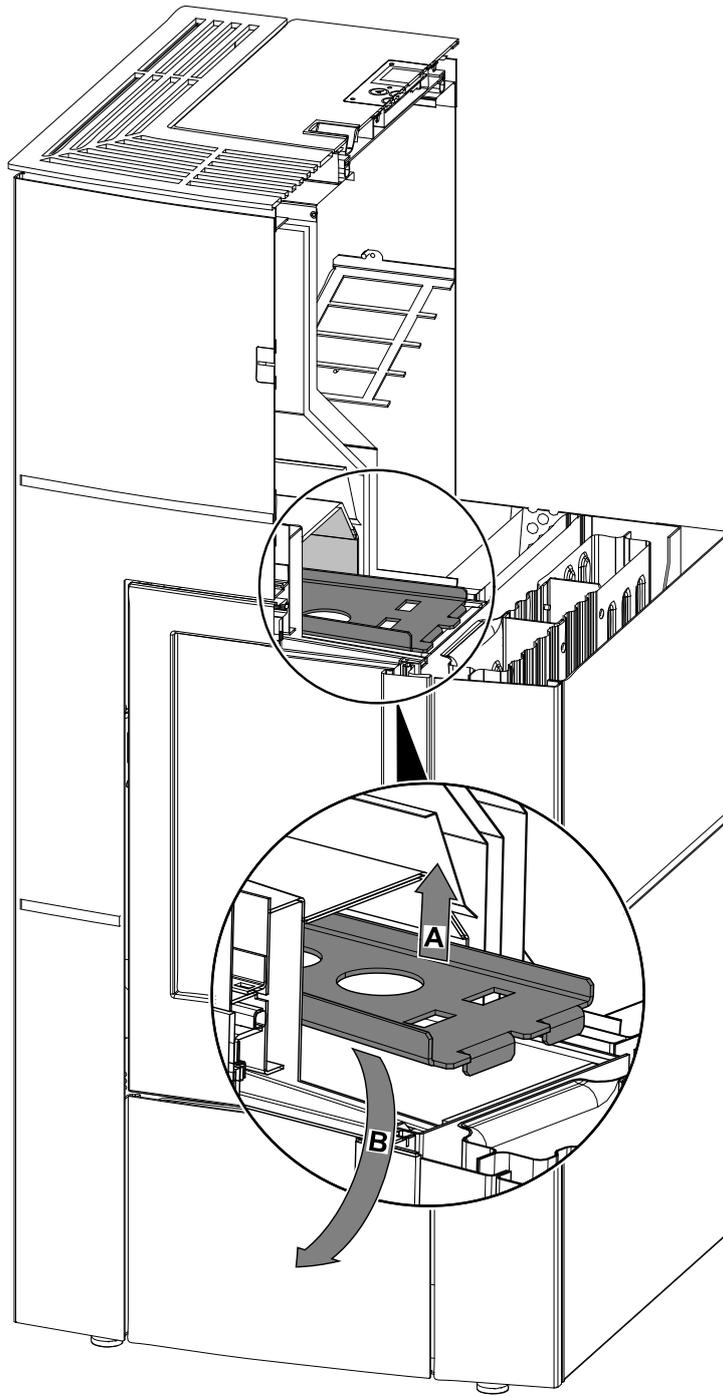
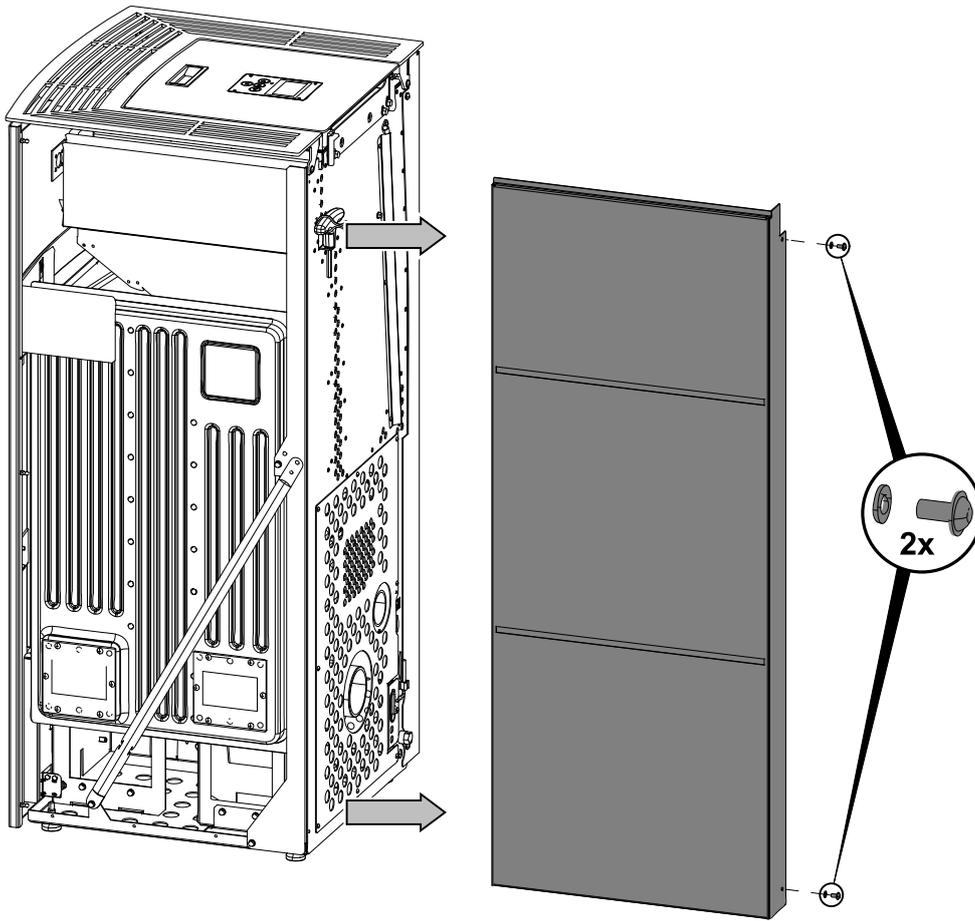
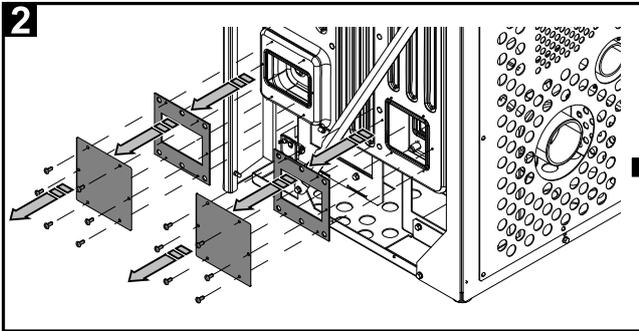


Figure2: Removing the flue baffle

1



2



3

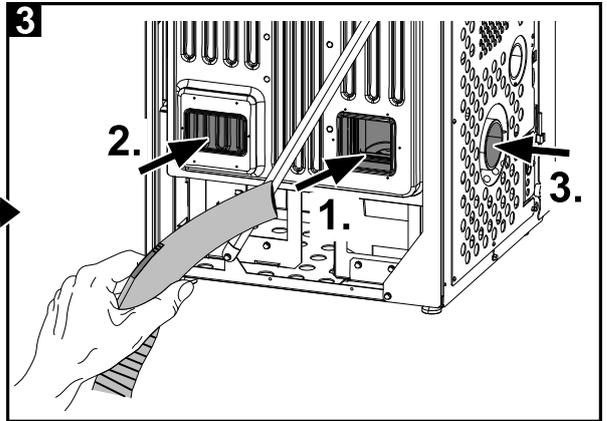


Figure 3a: Removing the side wall (HSP 6 Rueda PGI)

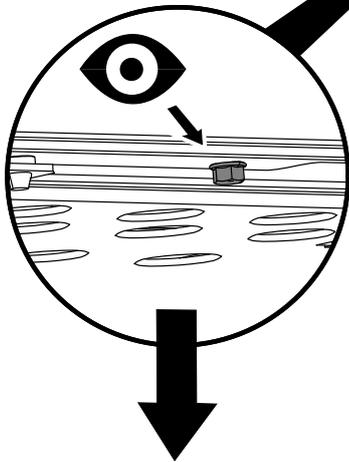
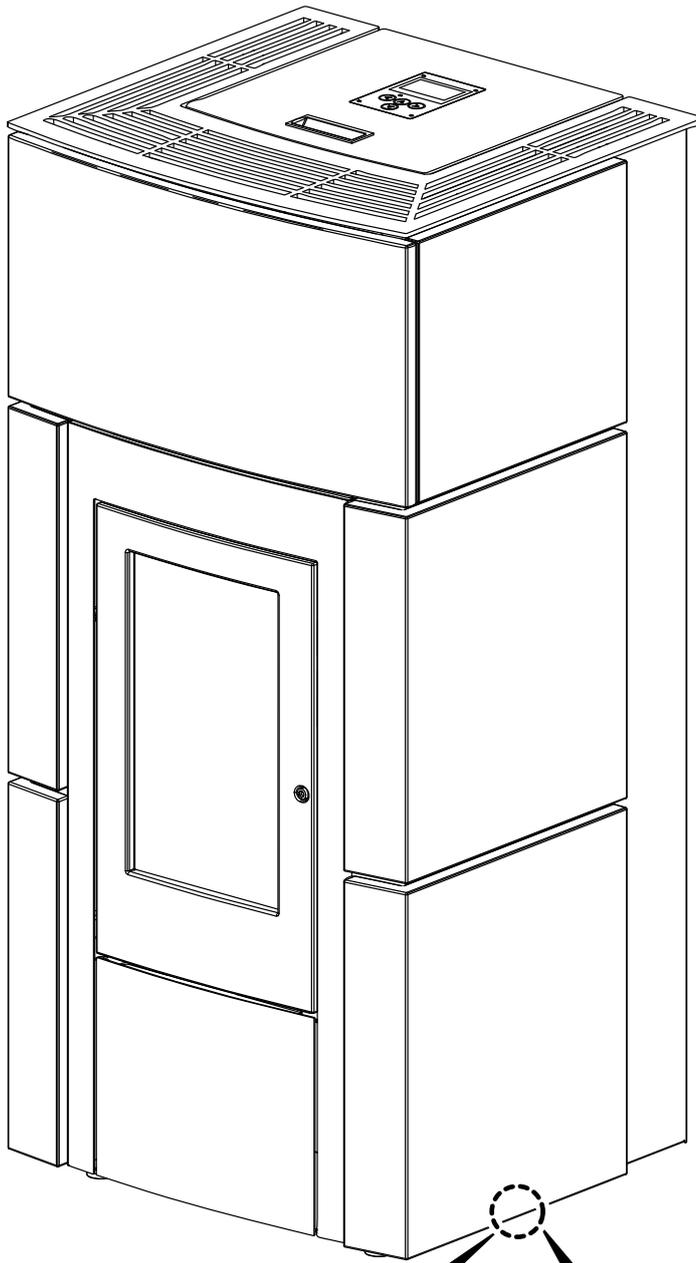


Figure 3b: Removing the side wall (HSP 6 Rueda C PGI)

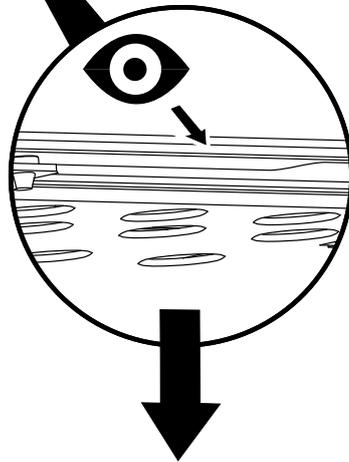


Figure 3c: Removing the side wall (HSP 6 Rueda C PGI)

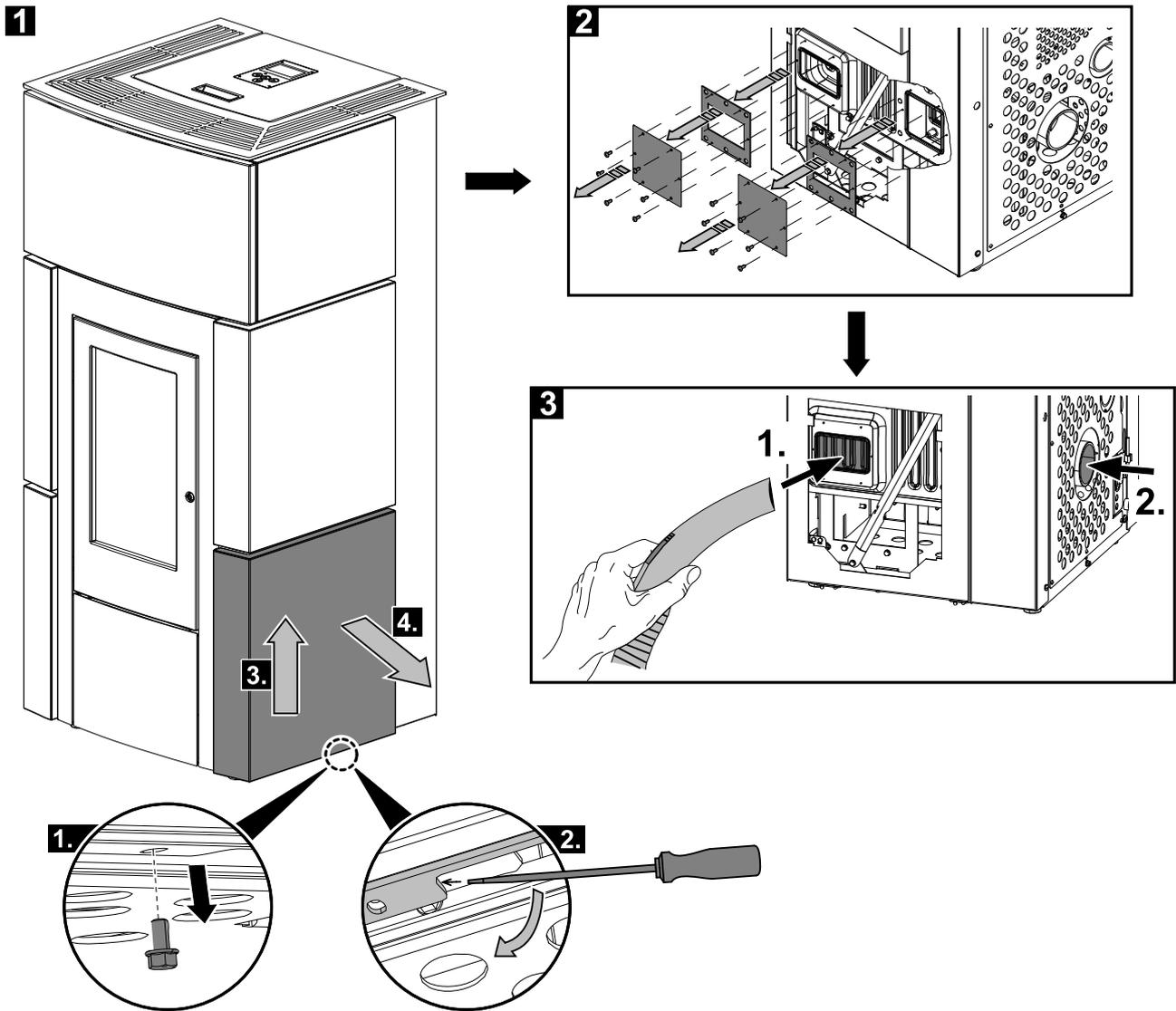


Figure 3b: Removing the side wall (HSP 6 Rueda C PGI)

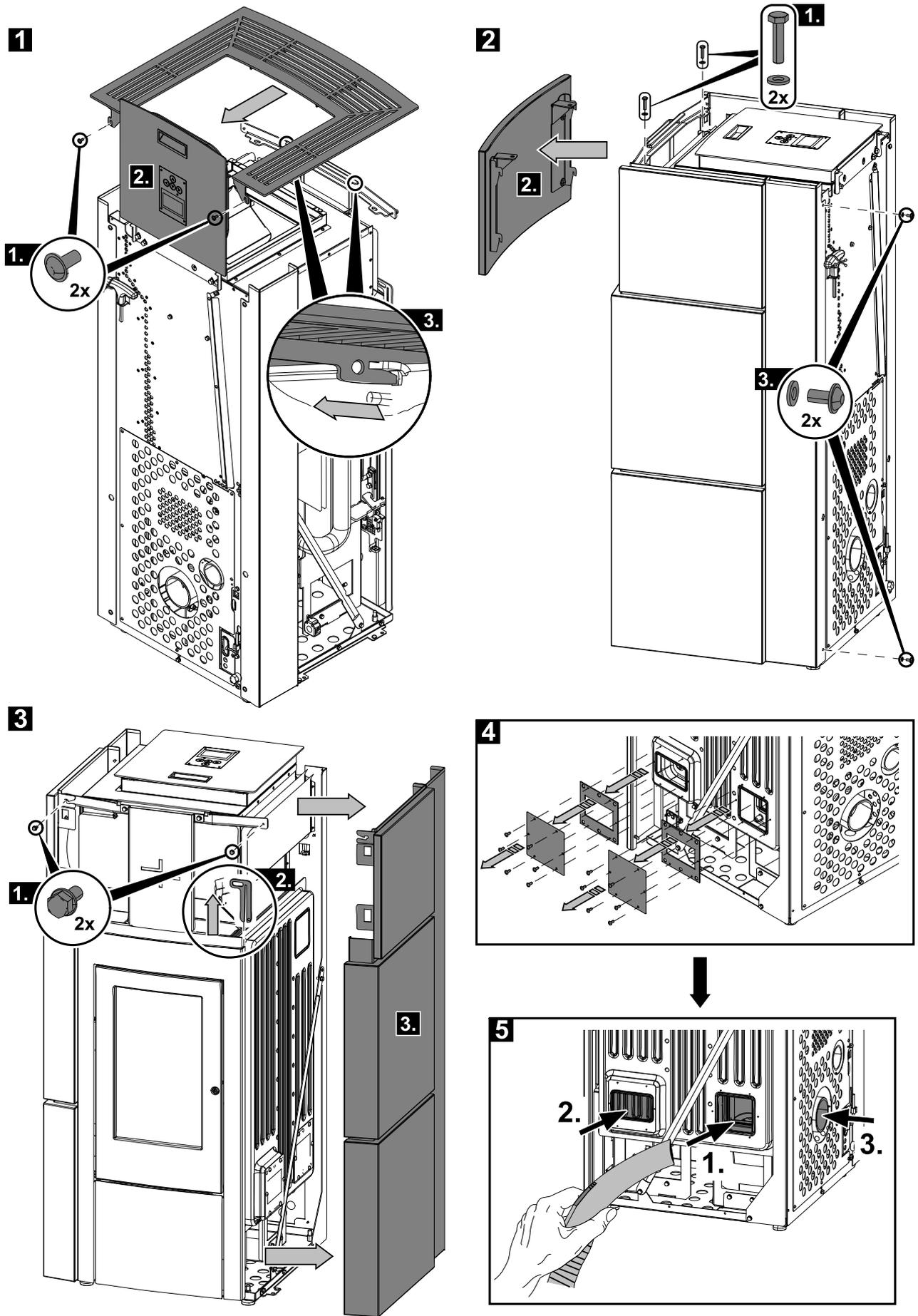


Figure 3c: Removing the side wall (HSP 6 Rueda C PGI)

5.2. Cleaning the pellet container - annual maintenance

- Heat the pellet stove until the storage tank is completely empty.
- Then the protective grille (1) in the pellet tank may be removed.
- Then clean the tank and the intake of the screw conveyor housing with a vacuum cleaner.
- After cleaning, it is essential to put back the protective grille. When doing this, make sure that no screws fall into the pellet tank so as to avoid consequential damage to the screw conveyor.

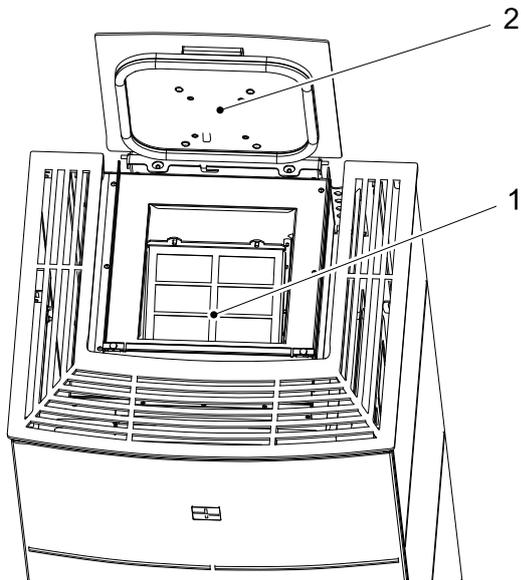
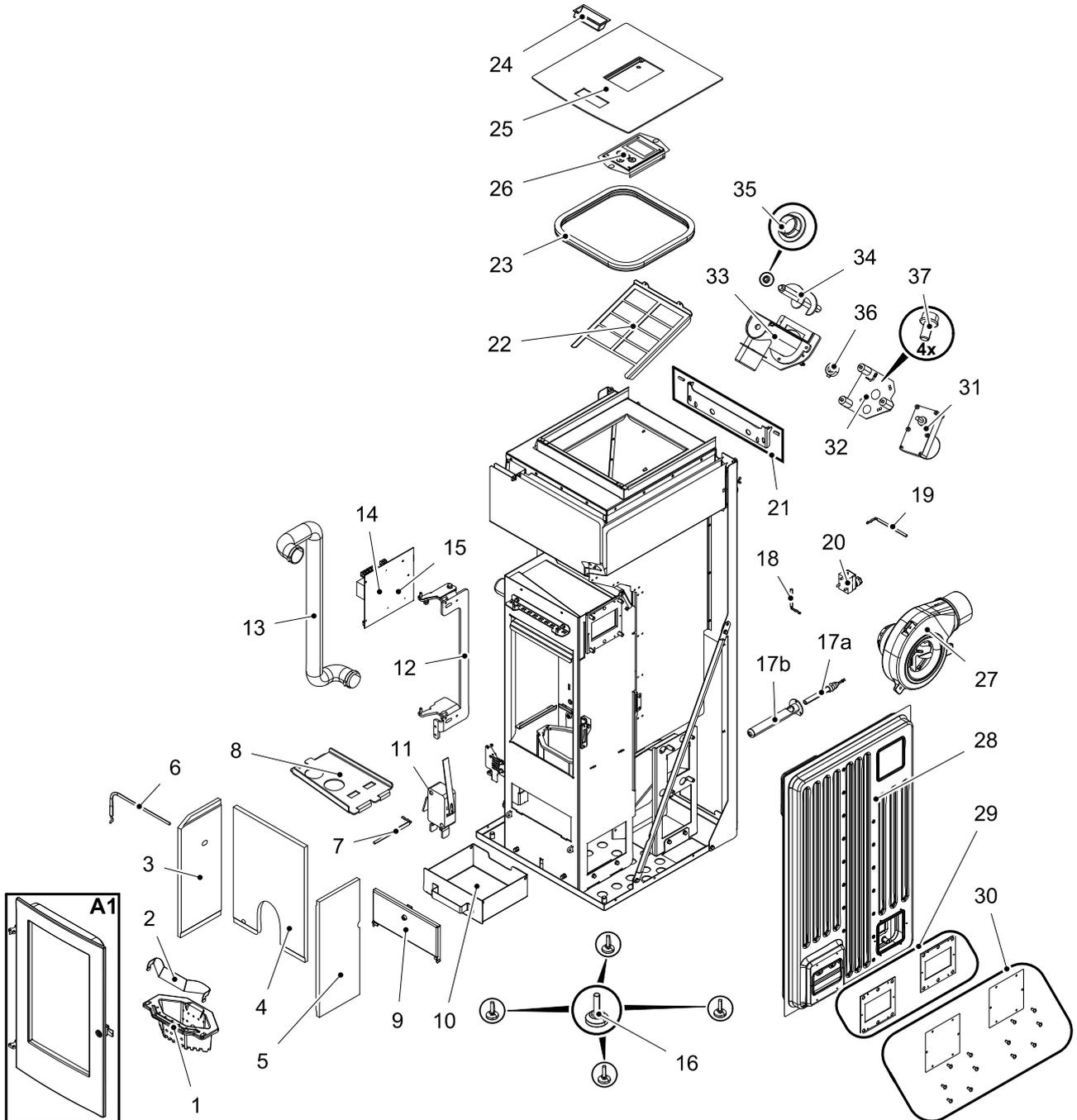


Figure 3: Pellet tank

- 1 Protective grille
- 2 Tank cover

6. Replacement parts list

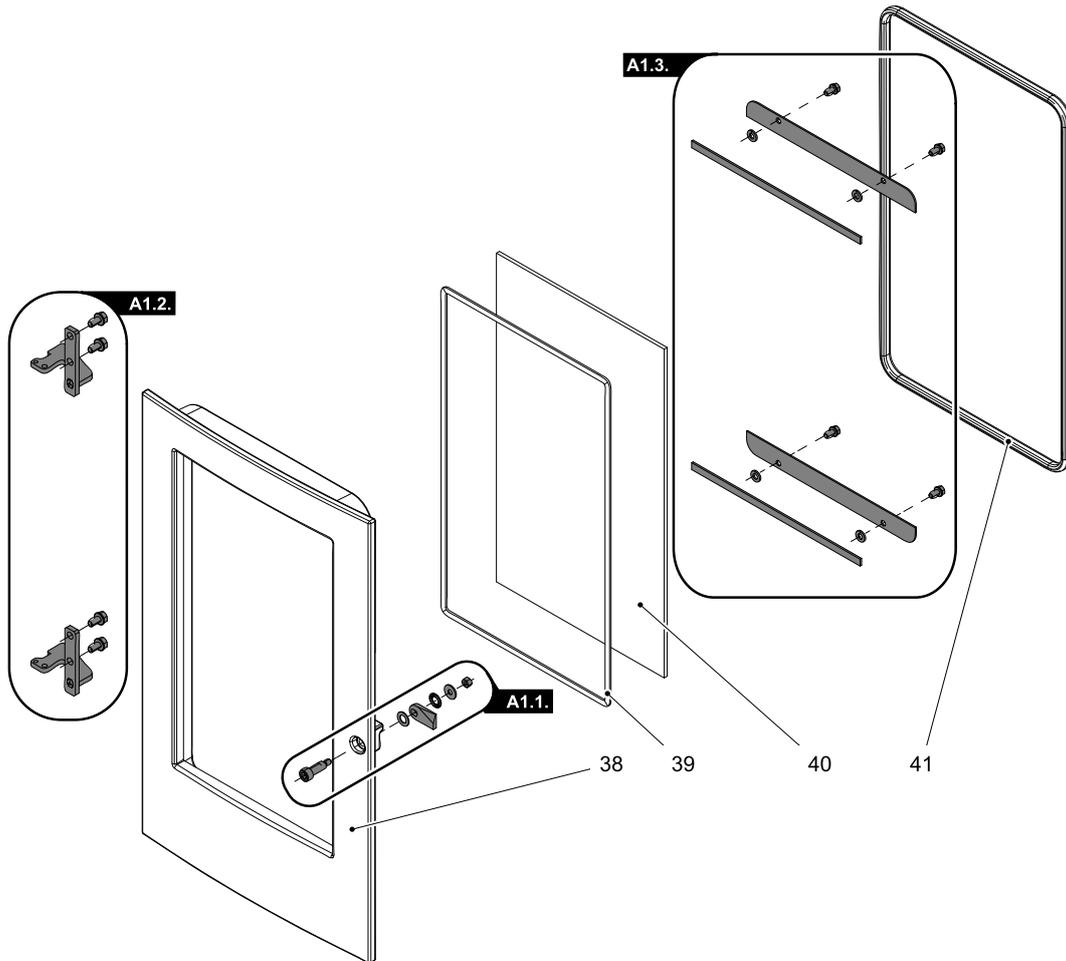
6.1. Replacement parts list (without trim parts)



Pos.	Description	Piece	No. PR
Replacement parts list (without trim parts)			
A1	Complete combustion chamber door/anthracite	1 piece	0541908005300
1	Burner cast/anthracite	1 piece	0551908005706
2	Protection grate	1 piece	0551908006709

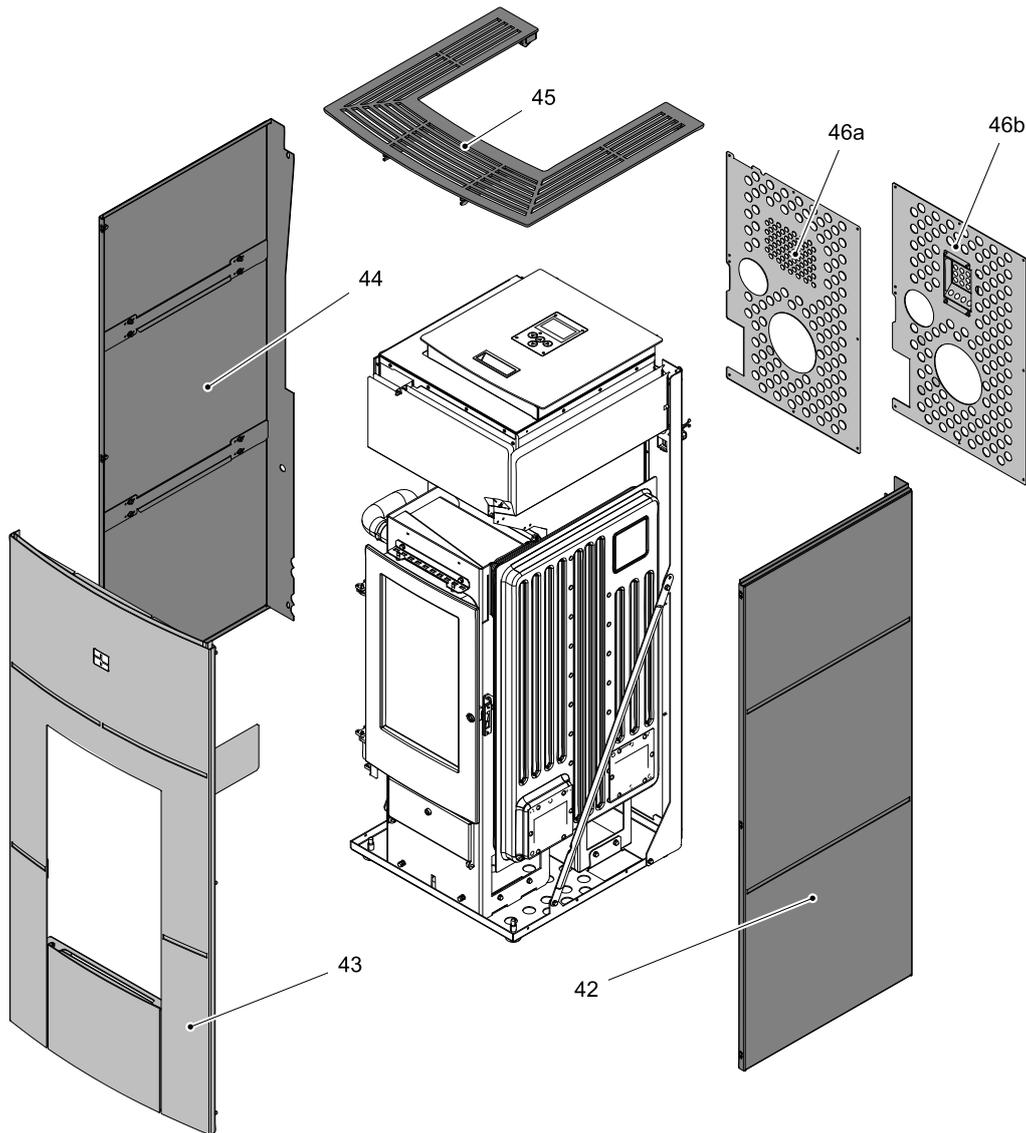
3	Combustion chamber cladding left	1 piece	0551908005040
4	Combustion chamber cladding back	1 piece	0551908005041
5	Combustion chamber cladding right	1 piece	0551908005039
6	Flame temperature sensor	1 piece	0561008005541
7	Bottom temperature sensor	1 piece	0561008005543
8	Draught baffle plate/anthracite	1 piece	0551908005701
9	Ash-pan door/anthracite	1 piece	0546032015060
10	Ash pan/anthracite	1 piece	0546532008600
11	Door contact switch	1 piece	0089500040005
12	Door hinge (complete)/anthracite	1 piece	0551908005404
13	Hose Meniflex L=710	1 piece	0551908015315
14	Complete control unit	1 piece	0541908005569
15	Backup battery CR 2032	1 piece	-
16	Stand	4 piece	0551908506005
17a	Ignition	1 piece	0541908005202
17b	Lighter case	1 piece	0553808005215
18	Room temperature sensor	1 piece	0089500390005
19	Flue gas thermosensor	1 piece	0561008005540
20	OC	1 piece	0089500080005
21	Cover hinge pins DIN 427 M5x18	1 piece	0543408175015
22	Protective grille	1 piece	0551908005931
23	Seal, tank cover	1100 mm	0546608005189
24	Grip	1 piece	0089500940005
25	Tank cover/anthracite	1 piece	0546532606190
26	Operator console	1 piece	0571207005510
27	Induced draught fan	1 piece	0561008005807
28	Heat exchanger	1 piece	0571407005020
29	Seal - set	1 piece	0571207006030
30	Tank cover + screw DIN 7981 ST 4,8x13 - set	1 piece	0561008016043
31	Screw conveyor motor	1 piece	0089500000006
32	Motor plate - set	1 piece	0551908007080
33	Conveyor	1 piece	0571207025560
34	Screw conveyor	1 piece	0571207005030
35	Lower screw conveyor bearing	1 piece	0571207005027
36	Collet	1 piece	0089000345000
37	Screw UN5950 M5x10	4 piece	-

6.2. Detail A1



Pos.	Description	Piece	No. PR
Detail A1			
A1.1.	Screwing door — Set	1 piece	0541908305001
A1.2.	Door hinge/anthracite - Set	1 piece	0541908005340
A1.3.	Glass holder/anthracite - Set	1 piece	0551908005308
38	Combustion chamber door/anthracite	1 piece	0541908005220
39	Seal glass 10x4 mm (900 mm)	1 piece	0040210040005
40	Door glass (383x224x4)	1 piece	0551908005305
41	Seal door 11 mm (1306 mm)	1 piece	0040300110006

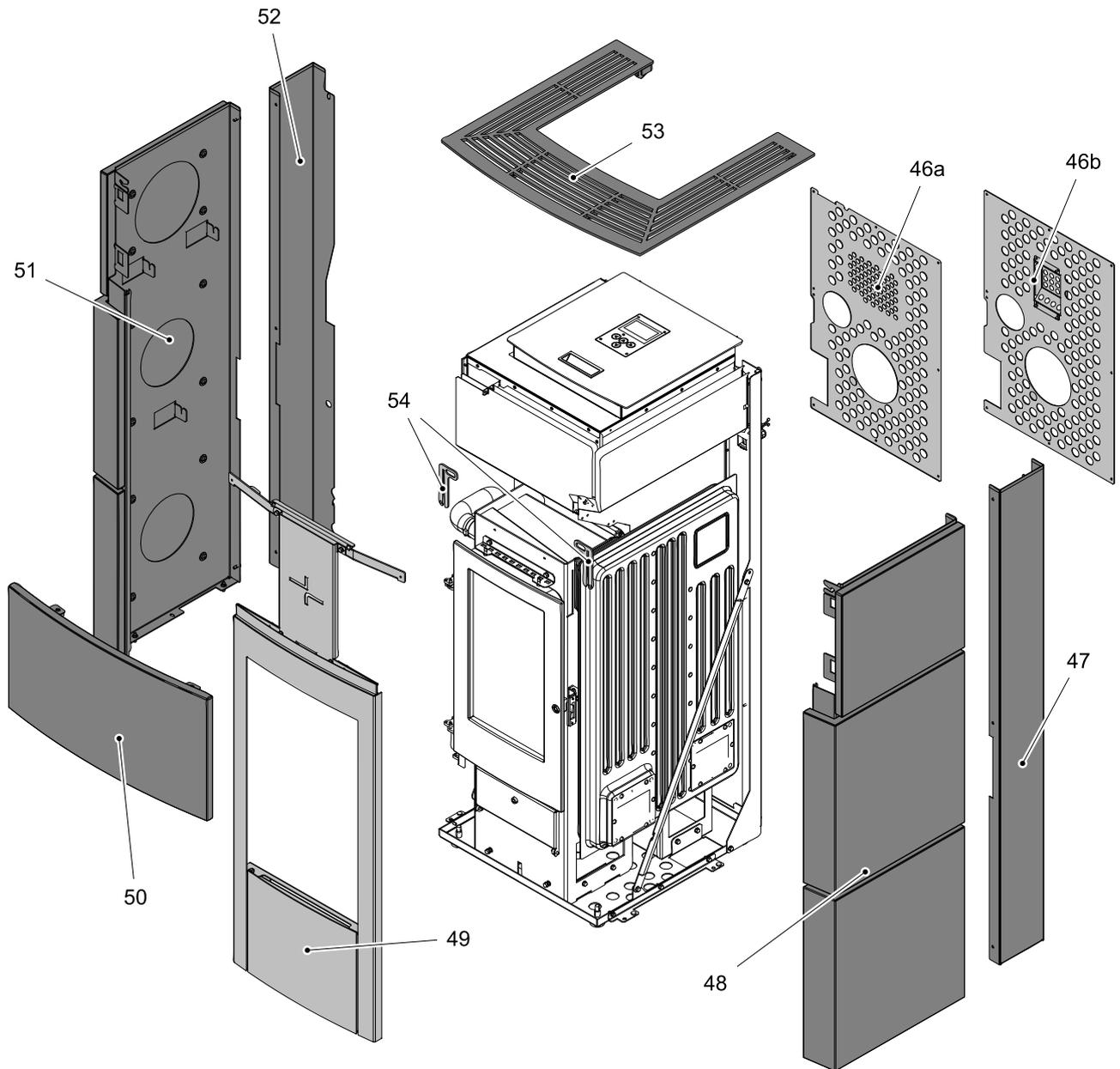
6.3. Replacement parts list HSP 6 Rueda PGI



Pos.	Description	Piece	No. PR
Replacement parts list HSP 6 Rueda PGI			
42	Side wall right/anthracite-black	1 piece	0546532615200
42	Side wall right/anthracite-white	1 piece	0546532616200
43	Front plate/anthracite-black	1 piece	0546532616120
43	Front plate/anthracite-white	1 piece	0546532617120
44	Side wall left/anthracite-black	1 piece	0546532615250
44	Side wall left/anthracite-white	1 piece	0546532616250
45	Cover plate/anthracite	1 piece	0546532615160
46a	Back wall	1 piece	0546532615118
46b	Back wall	1 piece	0546532615220

6.4. Replacement parts list HSP 6 Rueda C PGI

Replacement parts list



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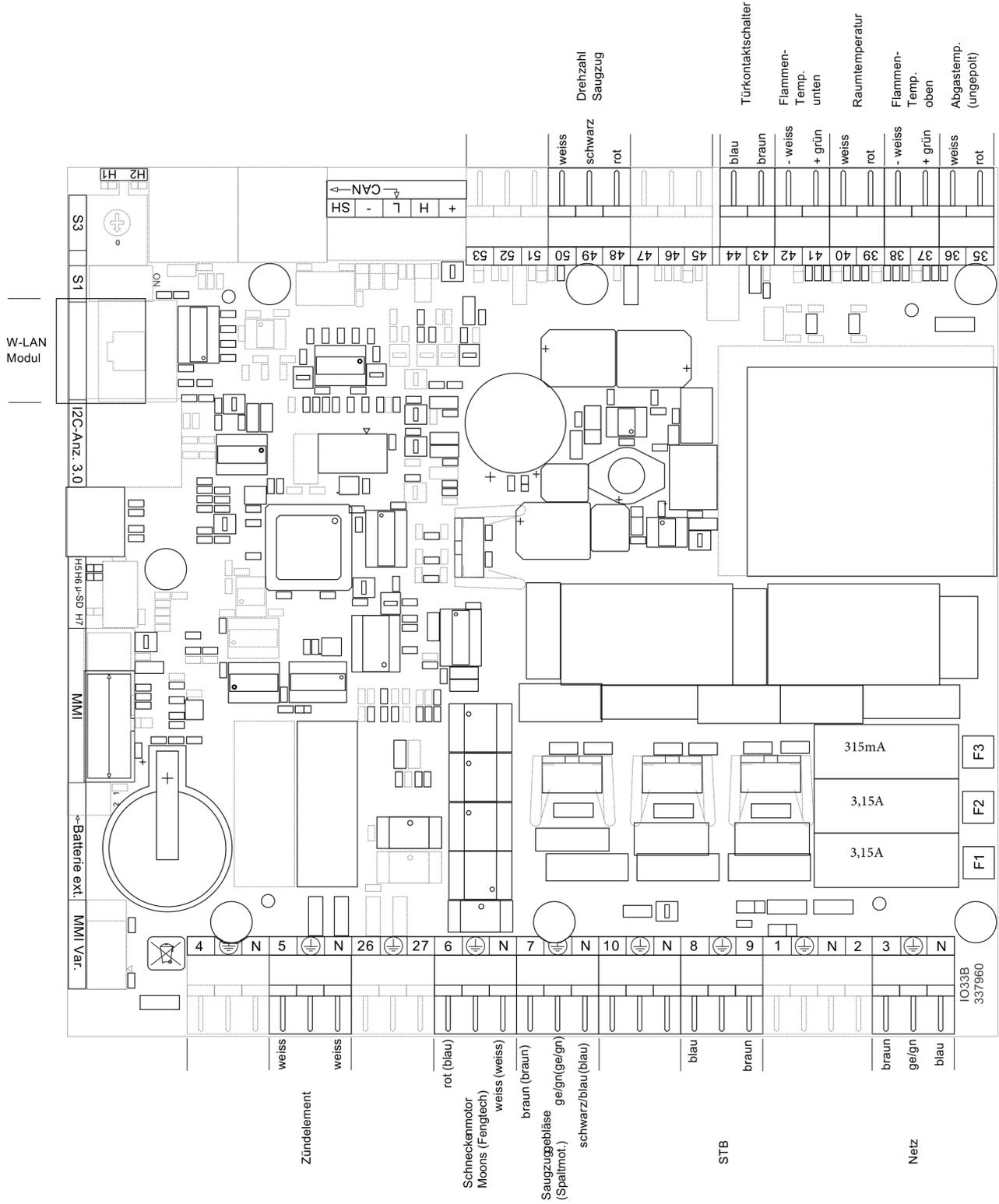
Pos.	Description	Piece	No. PR
Replacement parts list HSP 6 Rueda C PGI			
46a	Back wall	1 piece	0546532615118
46b	Back wall	1 piece	0546532615220
47	Side wall rear right/anthracite	1 piece	0546532625202
48	Side wall C right/anthracite-metallic	1 piece	0546532625201
48	Side wall C right/white	1 piece	0546532626201
48	Side wall C right/metal wet-aged	1 piece	0546532627201
49	Front plate/anthracite	1 piece	0546532625120
50	Front plate C upper/anthracite-metallic	1 piece	0546532625207

50	Front plate C upper/white	1 piece	0546532626207
50	Front plate C upper/metal wet-aged	1 piece	0546532627207
51	Side wall C left/anthracite-metallic	1 piece	0546532625251
51	Side wall C left/white	1 piece	0546532626251
51	Side wall C left/metal wet-aged	1 piece	0546532627251
52	Side wall rear left/anthracite	1 piece	0546532625252
53	Cover plate/anthracite	1 piece	0546532625160
54	Clasp/anthracite	2 piece	0546532625260

7. Circuit diagram

Circuit diagram

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Description Circuit diagram:

No.:	Description Cable harness
3	Mains plug / mains filter
5	Electric ignition
6	Screw conveyor motor
7	Induced draught
8/9	OC
35/36	Flue gas temperature sensor
37/38	Flame temperature sensor
39/40	Room temperature sensor
41/42	Bottom flame temperature sensor
43/44	Door contact switch
48-50	Flue gas fan rotation speed
F1	Fuse T 3,15 A ignition, induced draught fan, screw conveyor motor
F3	Fuse T 0,315 A operator console